

THREAD METHODS

External Threading (R-hand Thread / L-hand Thread)

		External Threading			
		Right-Hand Thread		Left-Hand Thread	
A	GRADES	Toolholder	(R) R-hand	Toolholder	(L) L-hand
		Insert	(R) R-hand	Insert	(L) L-hand
B	INSERTS	The direction of spindle revolution		M03	
		M03		M04	
C	CBN & PCD	Right-Hand Thread		Left-Hand Thread	
		Right-Hand Thread		Left-Hand Thread	
E	TURNING	Toolholder	(L) L-hand	Toolholder	(R) R-hand
		Insert	(L) L-hand	Insert	(R) R-hand
F	BORING	The direction of spindle revolution		M03	
		M03		M04	
G	GROOVING	Toolholder	(R) R-hand	Toolholder	(L) L-hand
		Insert	(R) R-hand	Insert	(L) L-hand
H	CUT-OFF	The direction of spindle revolution		M04	
		M04		M03	
J	THREADING	Toolholder	(L) L-hand	Toolholder	(R) R-hand
		Insert	(L) L-hand	Insert	(R) R-hand
L	SOLID END MILLS	The direction of spindle revolution		M04	
		M04		M03	
M	MILLING	Right-Hand Thread		Left-Hand Thread	
		Right-Hand Thread		Left-Hand Thread	

※ These tables are based on KTN/KTNS/KTTX Toolholder.

Internal Threading (R-hand Thread / L-hand Thread)

		Internal Threading			
		Right-Hand Thread		Left-Hand Thread	
P	SPARE PARTS	Right-Hand Thread		Left-Hand Thread	
		Right-Hand Thread		Left-Hand Thread	
R	TECHNICAL	Toolholder	(R) R-hand	Toolholder	(L) L-hand
		Insert	(R) R-hand	Insert	(L) L-hand
T	INDEX	The direction of spindle revolution		M03	
		M03		M04	
R	TECHNICAL	Toolholder	(L) L-hand	Toolholder	(R) R-hand
		Insert	(L) L-hand	Insert	(R) R-hand
T	INDEX	The direction of spindle revolution		M04	
		M04		M03	

※ These tables are based on SIN type Toolholder.