

INSERT GRADES



A1 - A17

SUMMARY OF INSERT GRADES

A1 - A5

TURNING	A2
GROOVING / CUT-OFF / THREADING	A3
DRILLING / MILLING	A4
INSERT SELECTION TABLE	A5

INSERT GRADES

A6 - A17

PVD COATED CARBIDE (Turning)	A6
PVD COATED CARBIDE (Milling & Drilling)	A8
CVD COATED CARBIDE	A10
CERMET	A12
PVD COATED CERMET	A12
CARBIDE	A14
CBN	A15
PCD (Polycrystalline Diamond)	A16
GRADE PROPERTIES	A17