## CHIPBREAKER SELECTION (POSITIVE INSERTS)

## Steel

Minute D.O.C.

Finishing

Finishing-Medium

Α

В

Ε

G

Н

M

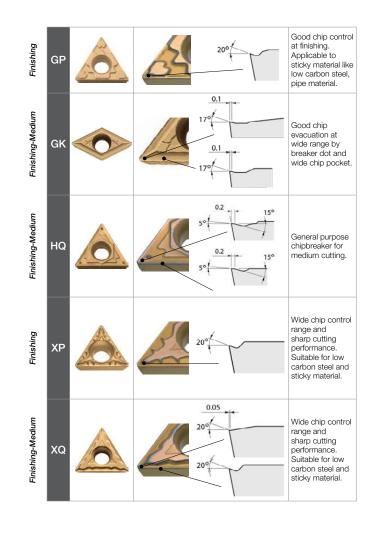
P

R

Т

## 1 Molded Chipbreaker

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CF			200	Available for minute D.O.C. (0.02 to 0.2mm) finishing.
GF			7.5° (	Dot located close to ridge line of cutting edge on corner. Chips fragmented in small pieces in cutting of small D.O.C
GQ		16	5°	Enables cutting over a wide range of conditions by using the optimum chipbreaker width according to the cutting depth.
СК		R	200	Good cutting performance. Applicable without hand for two direction cutting on automatic lathe.
Standard (without Symbol)	<b>\_</b>		0.2 60 f	Strong edge chipbreaker for medium cutting range.
PP		A	100	3-step Smart Dot structure is applicable to a wide range of feed rates in steel finishing. Smooth taper cutting edge reduces cutting forces.



## Applicable Chipbreaker Range (D.O.C. indicates radial depth per side of the workpiece)

